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FIG.1

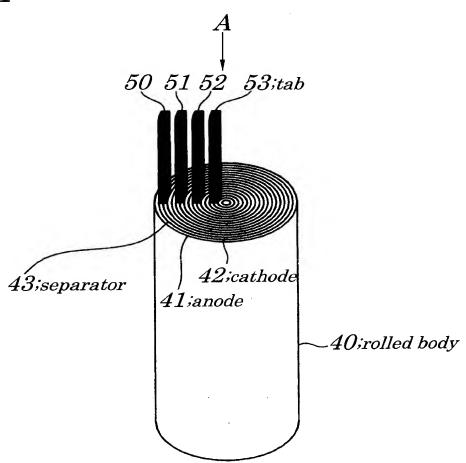


FIG.2A

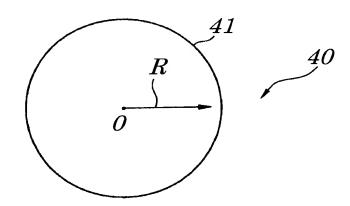


FIG.2B

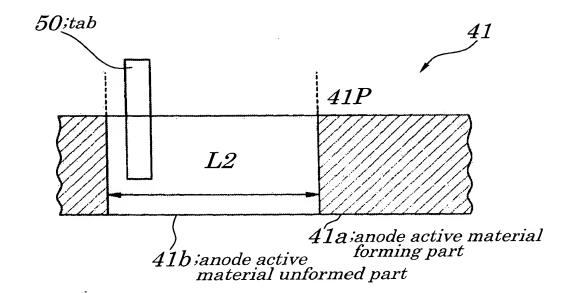
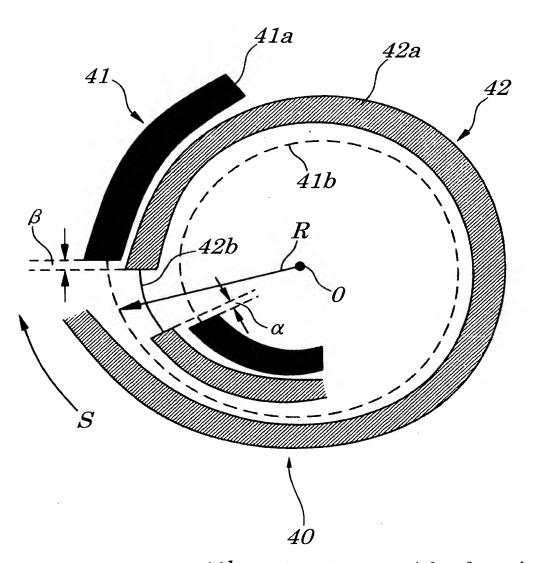
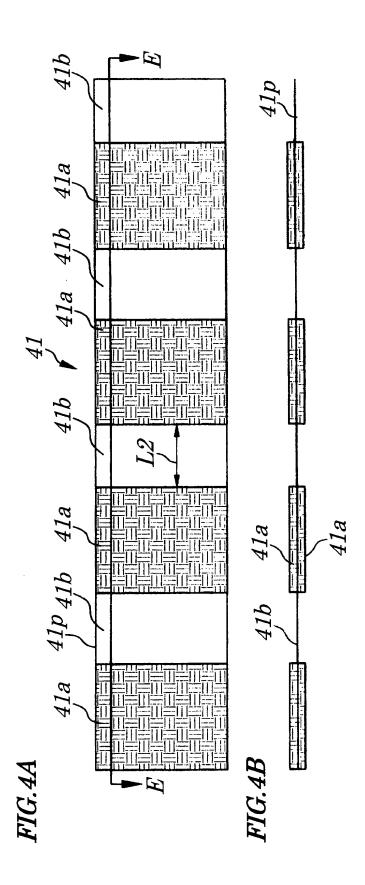
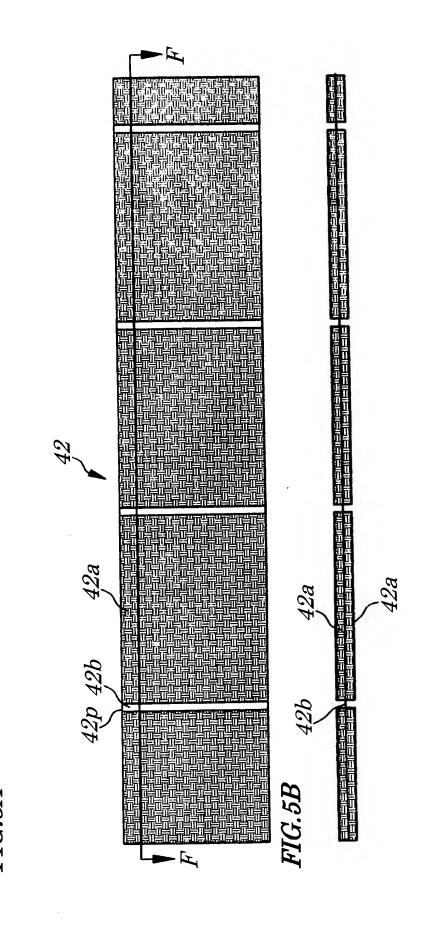


FIG.3



41b; anode active material unformed part 42b; cathode active material unformed part α , β ; deviation





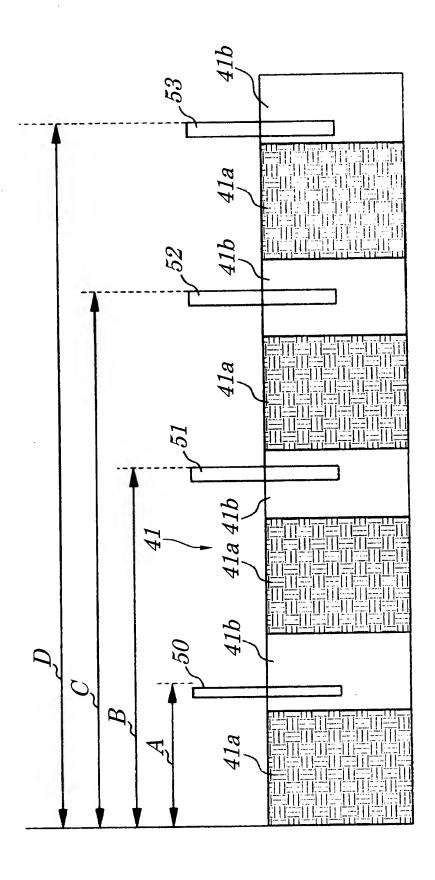


FIG. 6

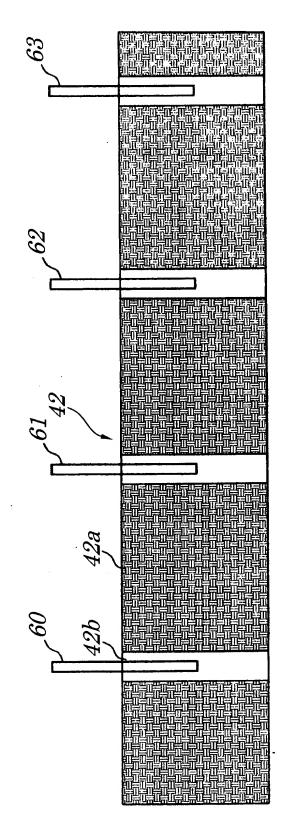


FIG. 1

FIG.8

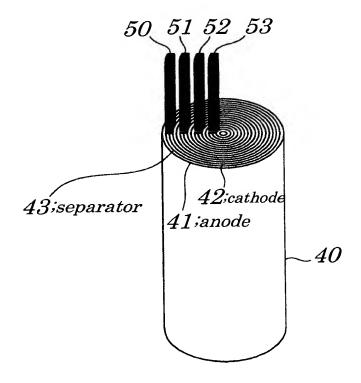
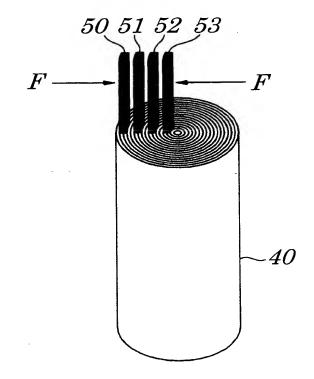


FIG.9

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FIG.10

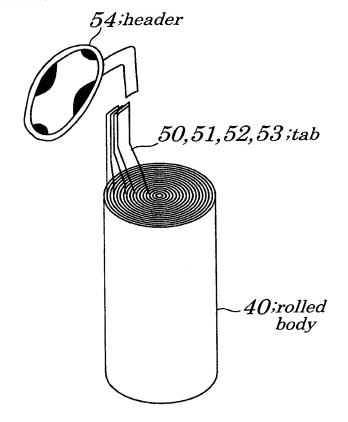


FIG.11

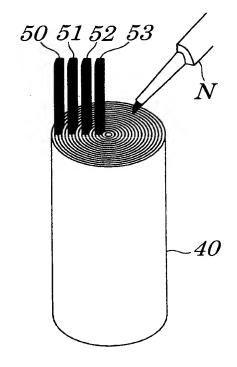


FIG. 12 (PRIOR ART)

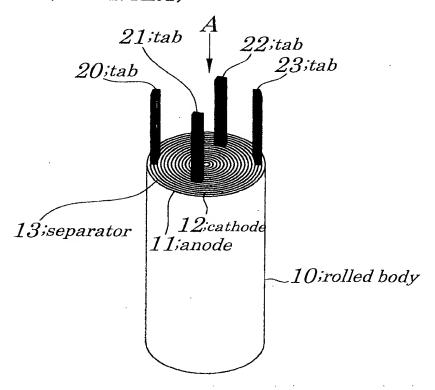


FIG. 13A (PRIOR ART)

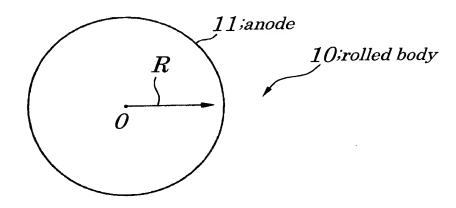


FIG. 13B (PRIOR ART)

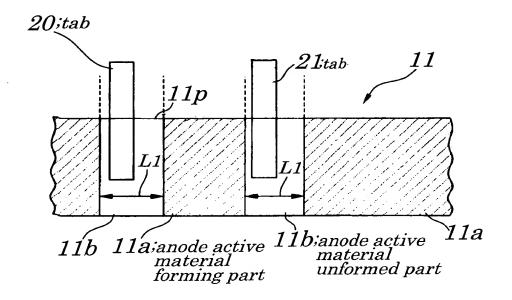
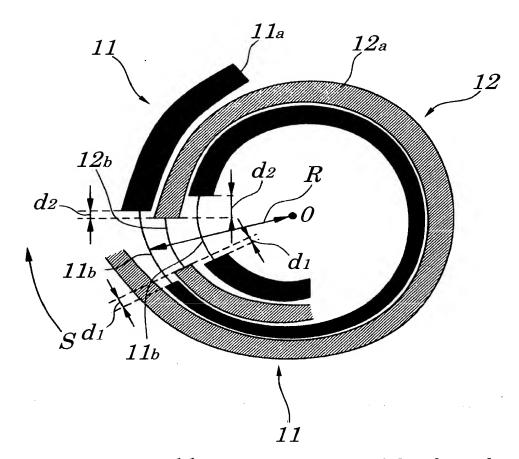
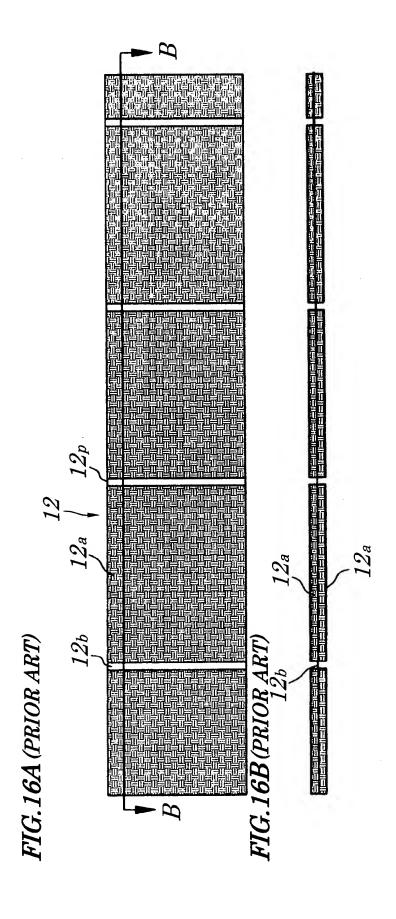


FIG. 14 (PRIOR ART)



11b; anode active material unformed part 12b; cathode active material unformed part d_1 , d_2 ; deviation

FIG. 15A (PRIOR ART)



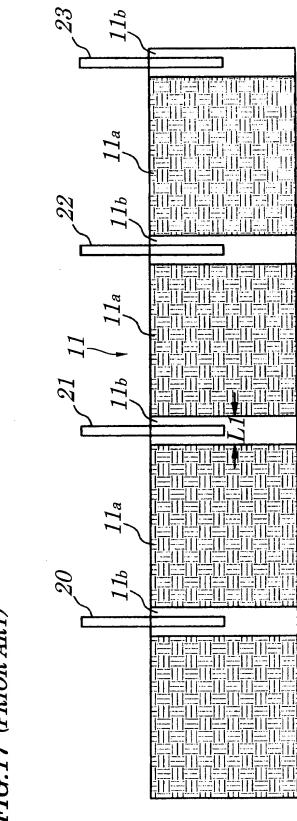


FIG. 17 (PRIOR ART)

FIG. 18 (PRIOR ART)

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FIG. 19 (PRIOR ART)

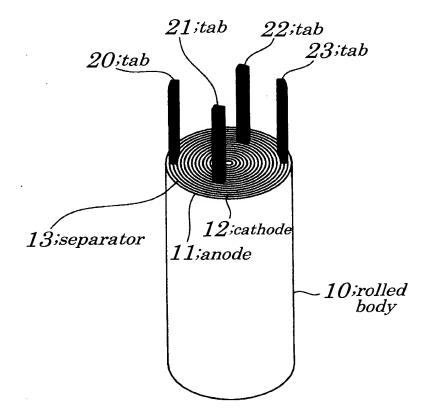
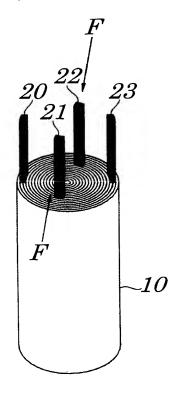


FIG.20 (PRIOR ART)



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FIG.21 (PRIOR ART)

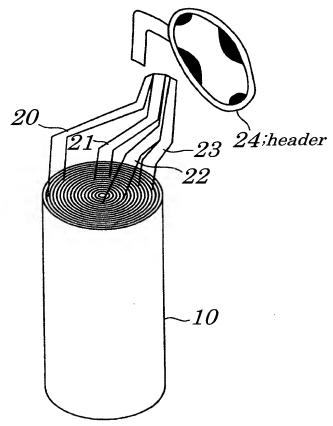


FIG.22 (PRIOR ART)

